KIT, Karlsruhe, 06-06-2019 | Workshop: Gas cleaning, experiences, new developments, analytics and diagnostics



On line UV/IR measurements of tars and other gas compounds

Alexander Fateev, Senior Scientist DTU Chemical Engineering e-mail: alfa@kt.dtu.dk



DTU Chemical Engineering | Optical Diagnostics Group

Activities











Emission from surfaces Heat transfer, energy balance in solids

Leak valve bottle IR gas/particles fast imaging with LED

Gas composition, (non-contact) gas/particle temperature, RHT modeling in gases

Extractive/in situ/on line

Exhaust aircraft engine Mixing, flows and properties

At one glance:

- Two men show: Alexander Fateev and Sønnik Clausen, both Senior Scientists (Risø National Lab, then DTU)
- A track record in harsh industrial measurements: power plants, waste incinerators, ship/aircraft engines
- □ A track record in collaboration with industry in DK, SE, DE (energy, bio-medical, environment)
- Participation in various national and EU-funded projects
- □ Instrumentation: gas cells (<1500C), spectrometers: from 120 nm (far UV) to 20 cm⁻¹ (far IR)
- Spectroscopic (HITRAN/HITEMP/ExoMol) databases validation/development/spectra modeling
- □ Sensor development (NG quality (C1-C5), wood stoves (soot, PAH), fast particle imaging with LED's)

Outline

Not fancy at all: broadband Optical Absorption Spectroscopy/DOAS

Choice of spectral range: IR vs UV/far-UV
 Re-born of oldies: VUV as far-UV without vacuum: a practical approach

In the lab:

□ gas cells for wide-range of P/T's: 20-1500C/1-200bar

temperature-dependent Absorption Cross-Sections Databases or line-lists databases

In the field:

□ From 100kW to 6MW gasification

□ Measurements in stack gases (combustion)

Conclusions

Choice of spectral range: depends on...





IR (MIR: 600-8000cm-1):

- Classic tool for H2O, CO2 and HxCy+
- Databases available (HITRAN, PNNL)
- <u>in situ or on-line</u> measurements

UV (200nm<λ):

- superb sensitivity for (complex) organics
- (very) strong light absorption
- <u>in situ</u> or <u>on-line</u> measurements

Special for gasification: no O_2

- \Box possibility to go further down (120nm< λ): far-UV
- superb sensitivity for major/minor gas components
- compact system
- □ in situ or on-line measurements

Optical Absorption Spectroscopy/DOAS



Choice of medium



Gas phase, room temperature In isopentane-methylcyclohexane matrix, 77K In cyclohexane, room temperature In water, room temperature

□ Molecules have their own "fingerprints" in IR/UV

□ Vibrational fine structure disappears in solutions but not in the gas phase

□ Fine structure degrades with temperature

Re-born of oldies: VUV as far-UV



• Classical VUV definition: $\lambda < 200$ nm (when O2 absorption matters) 4 main "-":

> forced use of HV-pump light source availability (synchrotron the best) spectrometer/optics performance drop at λ < 110 nm windowless system design (i.e. coupled system)

• Far UV definition: 110 nm < λ (defined by MgF2 cut off)

4 main "+":

MgF2: good robust optical material (H2O/T) (i.e. de-coupled system) No need for use HV-pumps: N2 or Ar purge is enough VUV D2-lamp: affordable light-source with good *costs:performance* ratio transportable system (flight-case scenario) for lab/field measurements

• Rydberg state spectroscopy below ionization limit

large absorption cs (i.e. short absorption pathlengths)



Experimental facilities



- ✓ High Temperature Gas Cell (max 1600C): CO, O2, NO, CO2, H2O, CH4,...
- ✓ Quartz Gas Cell for reactive gases (max 525C): NH3, SO3, SO2, PAH (phenol, naphthalene),...
- ✓ 0.39 cm, 5.1 cm (max 300C), 50cm, 1m, 5.7 m (max 200C) gas cells for <u>lab/field</u> measurements









- Replaceable outer windows:
- no reactive gas contact with windows
- $\hfill\square$ far UV to μw coverage

Experimental facilities: special case



• high-pressure (up to 1000°C)/high pressure (up to 200 bar) flow gas cell



sapphire windows:
far UV to mid IR: CO2, CO, O2, NO, H2O

UV NO band:



fast in situ measurements (blue) vs. modelling (red)

Spectroscopy of NH3 and H2CO



What shall I choose: far UV, UV or IR?



l in cm/mm or meters?

IMPRESS 2: Metrology for Air Pollutant Emissions

IR spectroscopy of NH3





500 - 2100 cm⁻¹ 500°C NH₃ = 1%

2100 - 5500 cm⁻¹ 1027⁰C NH₃ = 10%



Updated NH3 line-list database available at ExoMol web site
 Can be used for NH3 spectra modeling up to 1500C

Far-UV spectroscopy of NH3





Far-UV spectroscopy of CH3CI and C2H4







Measurements on 0.39 cm gas cell (up to 300C)

 $(\lambda$ -calibration with NH3 spectrum)

Lower end limited by MgF2^{*} cut off (temperature depended)

Detailed CH3CI spectra analysis (320-115 nm): Eden et al (2007) (synchrotron)

Ethylene spectra analysis : Holland et al (1997) (synchrotron)

C2H4 VUV cross sections at 289C vs 23C (Holland et al 1997)



Field measurements: on-line vs in situ









- UV/IR Light through
 Ti-probe at 300C, gas cell at 300C (far-UV)
- No tar condensation issues





- Removing heavy tar with tar trapper
- UV/IR dedicated measurements at 150C: only limited by optics (windows)

Field measurements: NH3 in stack gas



Combustion cases:

- natural gas (EL, power)
- biomass (wood pellets, heating)
- diesel (cars)

On-line measurements at 150C

 above stack gas temperature 130-140C

Relevant for gas cleaning process



INERIS: stack gas from diesel combustion: H2O(9.04%) CO2(8.67%) INERIS: stack gas from diesel combustion: H2O(9.04%) CO2(8.67%) 2.0 measured spectrum at 150C in 50cm cell (flue gas 140C) measured spectrum at 150C in 50cm cell (flue gas 140C) 1.8 ✓ In situ/on line measurements 16 --H2O(8.4%) fit by NH3(29.14ppm)+SO2(19.32ppm) base line - fir by SO2(19.32ppm)+NH3(29.14ppm)+O2(9.37%)+H2O(8.04%) NO hase line 1.6 14 ✓ Limited by H2O (50cm) 1.4 12 ✓ Excellent sensitivity to 1.2 10 NH3, SO2, O2, H2O, NO 1.0 [l/⁰]]u 150C 150C 0.8 NO 0.6 NO NO IMPRESS 2: Metrology for **Air Pollutant Emissions** 182 184 186 188 190 192 16 218 222 226 230 202

nm

Field measurements: 6MW demonstration plant







- □ Straw gasification
- Gas feed into burner
- Target: NH3, HCN, NO and H2O
- In situ (cross-stack) and gas extraction: same H2O
 - NH3 extraction: ca. 24% less than in situ
 - NH3 trapping by condensing acids/tars







Field measurements: LT-CFB (LT-gasification, 100kW)



Straw gasification

- □ Gasifier with (330C) and without (504C) particle filter: "base line" check (=process monitoring)
- thioesters and lactones: precursors of more simple HC

 $\Box \text{ Higher } T \rightarrow \text{cleaner gas}$

Diff= 6MW(547C) -100kW(504C)



-0.2

800

Field measurements: Viking (HT-gasification)





**) below detection limit

19 ***) concentrations calculated from spectra measured over 10 min measurement time



DTU

Viking	Air ***	0 ₂ -CO ₂ 1st run ***	O ₂ -CO ₂ 2nd run***
CH ₄	0.433%	0.866%	1.028%
CO ₂	12.2%	31.08%	24.42%
H ₂ O	2.74%	2.82%	2.8%
02	0.354%	0.885%	0.955%
CO	8%	14%	14%
N ₂	77%	0%**	0%**
NH ₃	33ppm	0ppm**	Oppm**
C ₆ H ₆	0ppm**	22ppm	22ppm
CH ₃ CHO*	0pmm**	100ppm	100ppm
OCS, CH ₃ CI, HCI	Oppm**	0ppm**	Oppm**

^{*)} Aldehydes in CH₃CHO equivalent

Field measurements: LT-CFB (LT-gasification, 100kW)



- Tar (PAH) contribution to the total absorption:
- □ High: BTX (170-190nm)
- Medium: "light tar" (naphthalene+) (190-220nm)
- □ Low: "heavy tar" (anthracene⁺) (λ >220nm)

BTX



Field measurements: LT-CFB (LT-gasification, 100kW)



"high-tar" operation mode: less BTX(181 nm), more tar (<170nm) and less NH3(185-200nm)

"normal" operation mode: no change in BTX and minor O₂ changes in the gas over few days

Conclusions

- Broad-band absorption spectroscopy is a <u>powerful and robust tool</u> for <u>tar</u> and <u>major/minor gas components</u> in situ and on line measurements <u>and</u> process monitoring: buy all for 1 price concept
- T-dependent cross section databases can be generated on request (support instrument/sensor development
- Successful demonstration of in situ/on line approaches in measurements in various environments (low/high temperature gasification and combustion)
- Far-UV (160nm<) can be used for tar/BTX in situ measurements (absolute or relative) by simple weighting of the 195-230 nm and 170-200 nm areas under an absorption spectrum
- Ability unexpansive far UV small spectrometers opens possibility for a new in situ tar/BTX sensor development when a complex tar/BTX sampling can be avoided.

Acknowledgments

DTU

- Energinet.dk: projects No. 2013-12027 and 2011-1-10622
- The work partly has received funding from the EMPIR programme co-financed by the Participating States and from the European Union's Horizon 2020 research and innovation programme

IMPRESS 2: Metrology for Air Pollutant Emissions

Thank You



Questions? Comments?

alfa@kt.dtu.dk

+45 23 65 2906



