

OIL & GAS

# DNV GL's Common practices for the analysis of Biogas

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**NEN - Metrology for Biomethane**

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23 January 2019

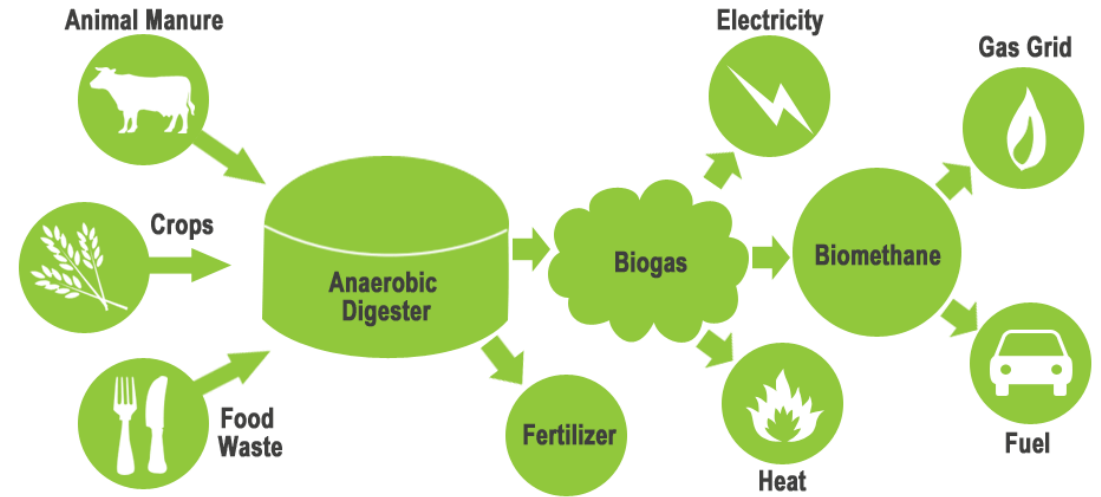
# Introduction

- Specification of biogas in the Netherlands
- Composition and physical properties
- Hydrocarbon- and water dewpoint
- Halogenated hydrocarbons
- Silicon's
- Sulphur components
- Odorant
- Other trace components
- Microbes and particulates
- Solids
- Mobile facilities
- Summary



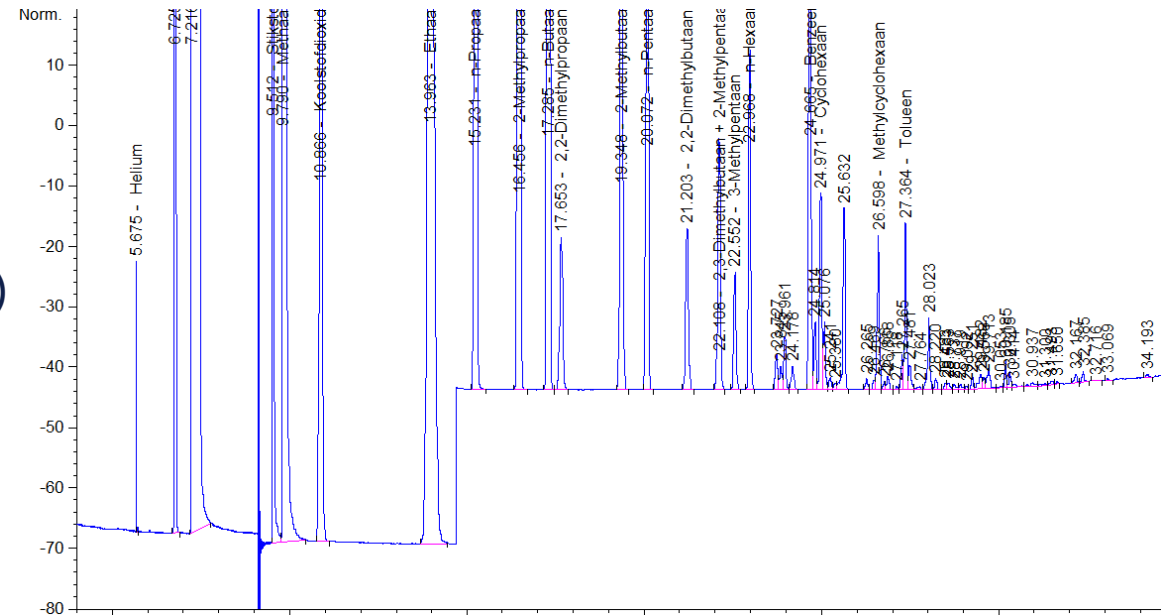
# Specification local grids Netherlands (MR Gaskwaliteit 01-01-2019)

Parameter	Min	Max	Unit
Wobbe-index	43.46	44.41	MJ/Nm <sup>3</sup>
Hydrocarbons > C1	0	5	mole % (propane equivalents)
Natural gas condensates	0	80	mg/Nm <sup>3</sup> @ -3 °C
Water dewpoint	0	-10	°C @ 8 bar(a)
Oxygen (O <sub>2</sub> )	0	0.5	mole %
Hydrogen (H <sub>2</sub> )	0	0.5	mole %
Carbon dioxide (CO <sub>2</sub> )	0	10.32	mole %
Carbon monoxide (CO)	0	2900	mg/Nm <sup>3</sup>
Chlorine (organic)	0	5	mg Cl/Nm <sup>3</sup>
Fluorine (organic)	0	5	mg F /Nm <sup>3</sup>
Silicon	0	0.1	mg Si/Nm <sup>3</sup>
Sulfur (anorganic)	0	5	mg S/Nm <sup>3</sup>
Sulfur (organic)	0	6	mg S/Nm <sup>3</sup>
THT (odorant)	10	40	mg THT/Nm <sup>3</sup>
Total Sulfur (before odourisation)	0	20	mg S/Nm <sup>3</sup>
Total Sulfur (after odourisation)	0	31	mg S/Nm <sup>3</sup>
Gas temperature	5	20	°C
Particulates > 5 µm	0	100	mg/Nm <sup>3</sup>
Pathogenic microbes	0	500	microbes/Nm <sup>3</sup>



# Composition and physical properties (ISO 6974 and 6976)

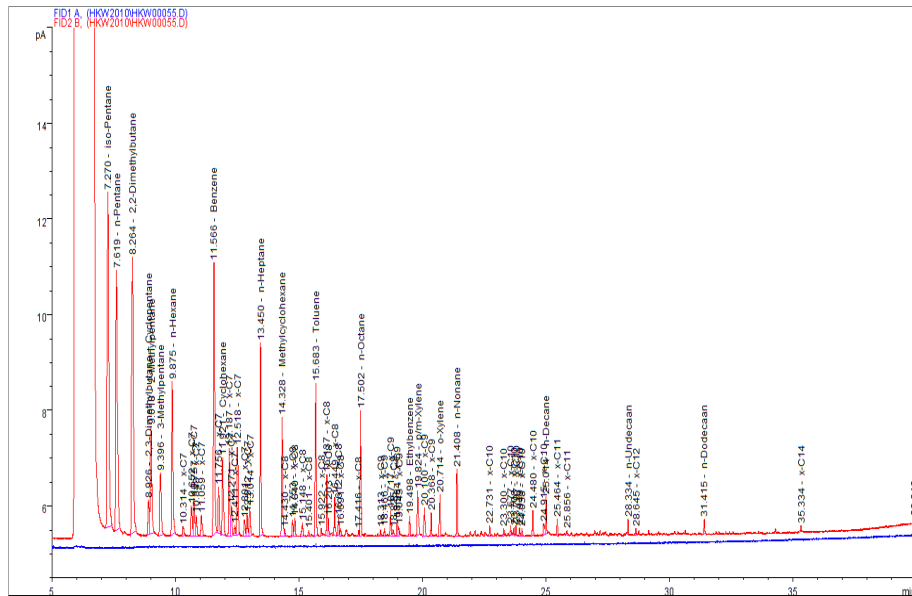
- Gas analysis (ISO 6974, part 3), based on Gas Chromatography (GC).
- Gas analysis is used to determine the quantity and quality of natural gas. The results form the basis to determine the calorific value and other physical properties according to ISO 6976, table 3).
- ISO 17025:2005 accreditation (RvA, scope K103)



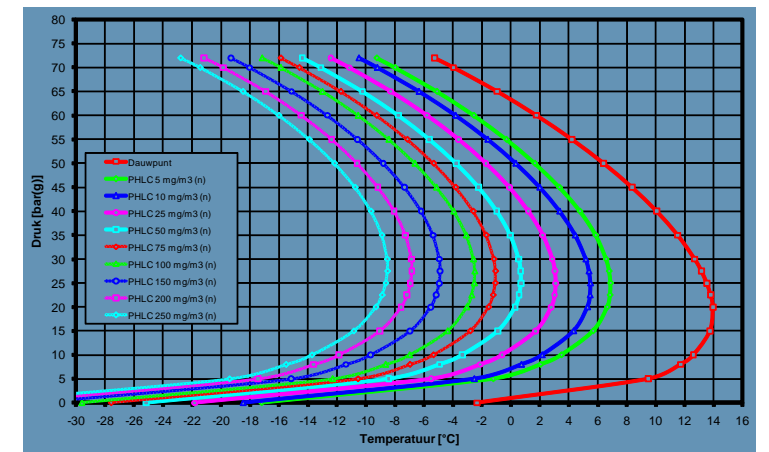
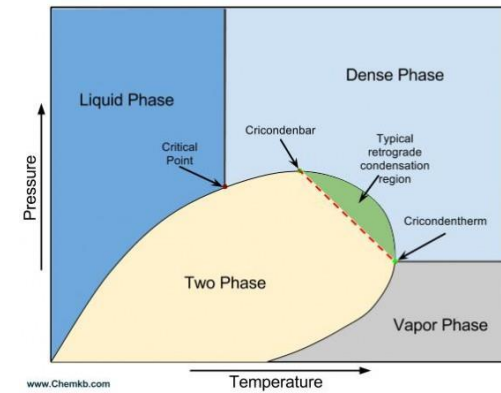
He, H<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, CO<sub>2</sub> and C<sub>1</sub> – C<sub>8</sub>

# Hydrocarbon liquid content (1)

Hydrocarbon liquid content is calculated, based on compositional data from an extended hydrocarbon analysis according to ISO 6975 (extended hydrocarbon analysis).

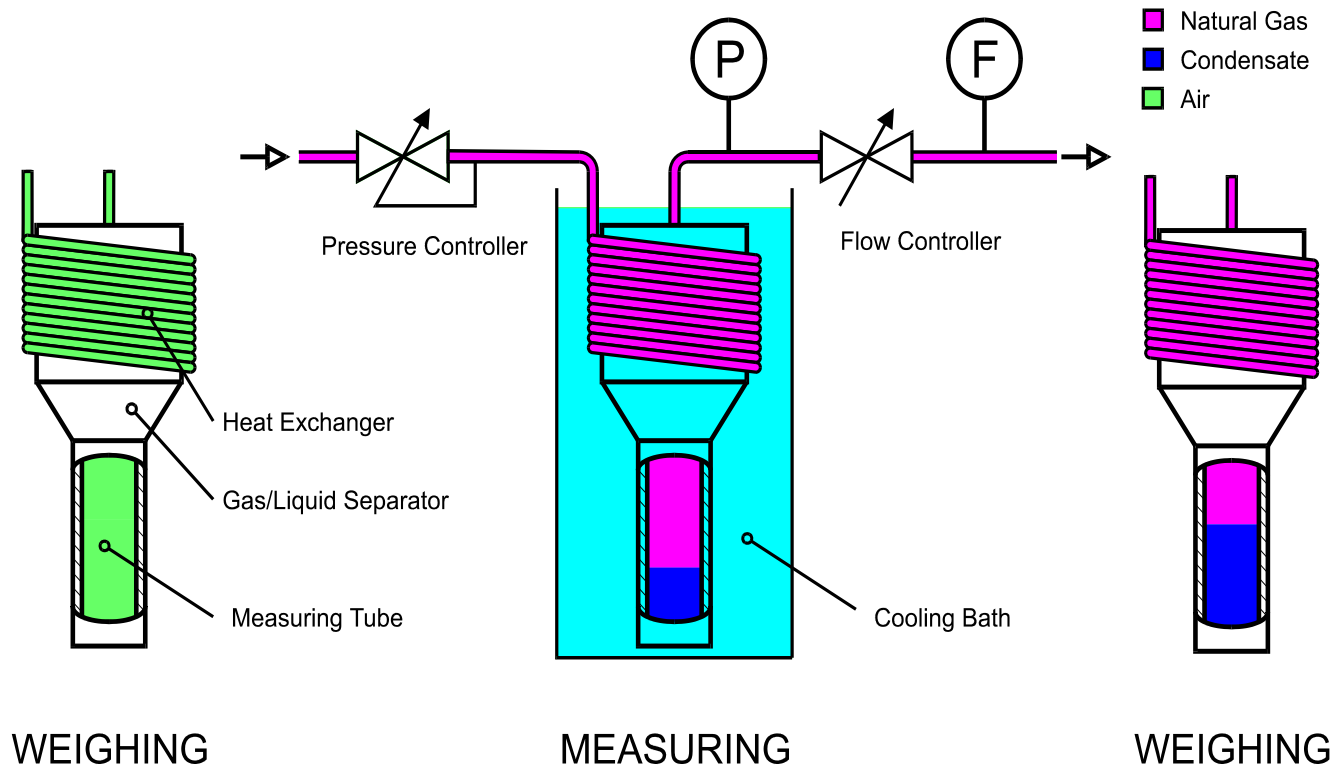


Liquid drop-out curves



# Hydrocarbon liquid content (2)

## Principle of Manual Method (ISO 6570, part 2)



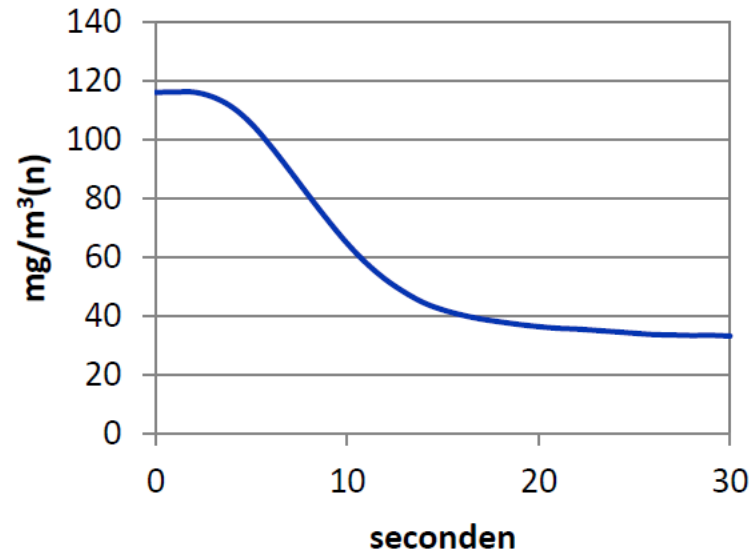
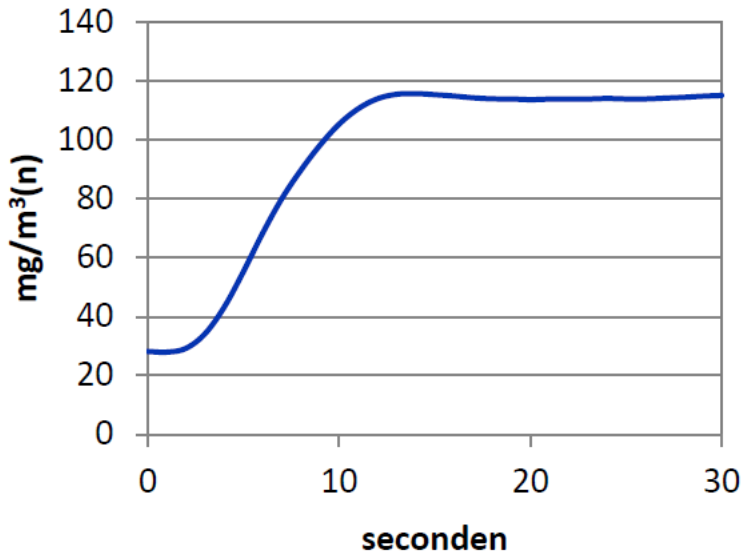
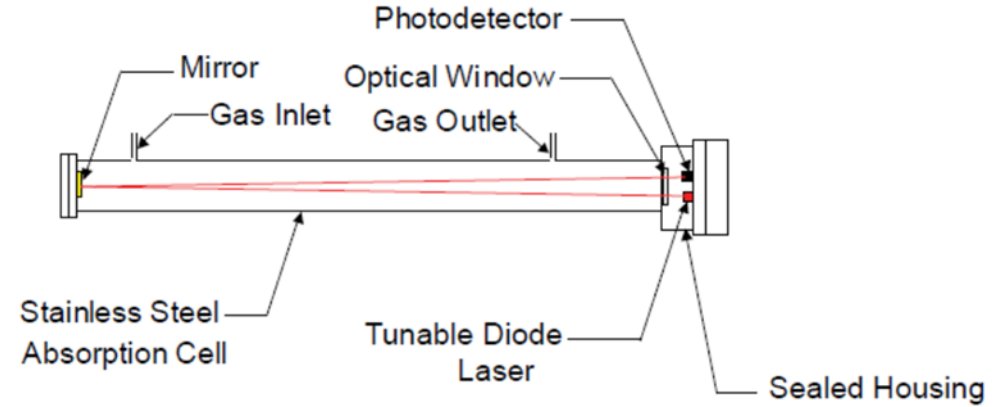
# Water dew point (on-line)

Portable SpectraSensors SS1000 analyser

Measurement range 0 – 422 ppm

No calibration needed

Needs pressure to calculate dew point



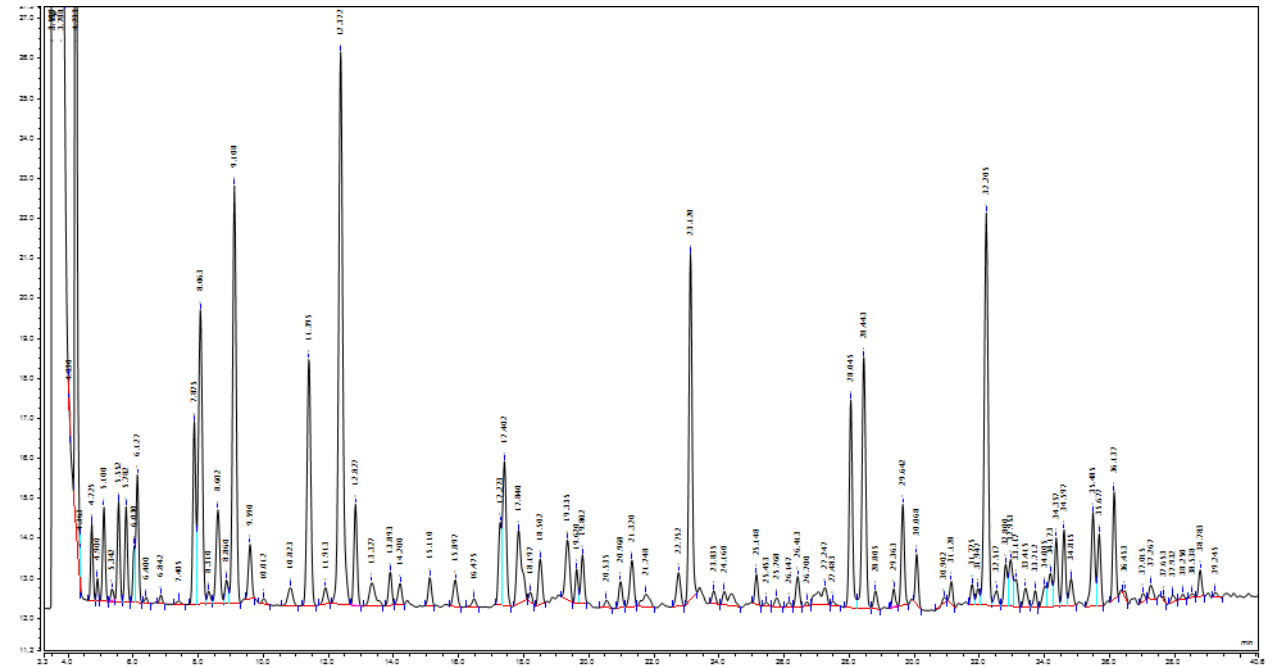
# Halogenated hydrocarbons (screening)



Interscience ISQ GC/MS system  
Column OV-1/DB1/CP Sil 5CB  
MS and FID in parallel (relative RF's)  
scanning 20 – 400 amu  
Scotty 104 calibration mixture, 39 components



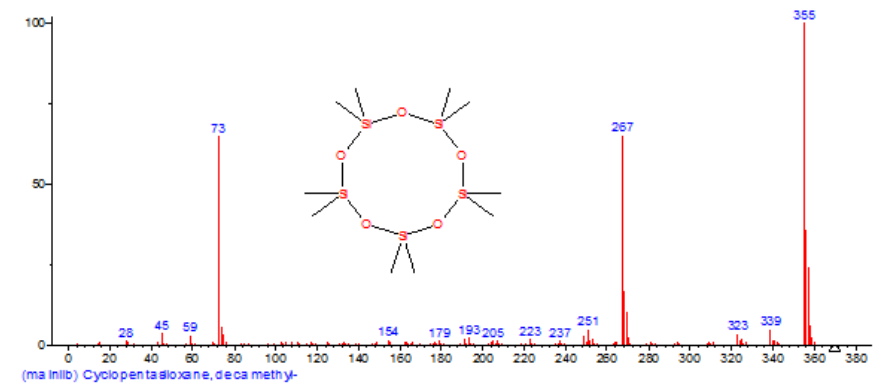
Chromatogram of landfill gas





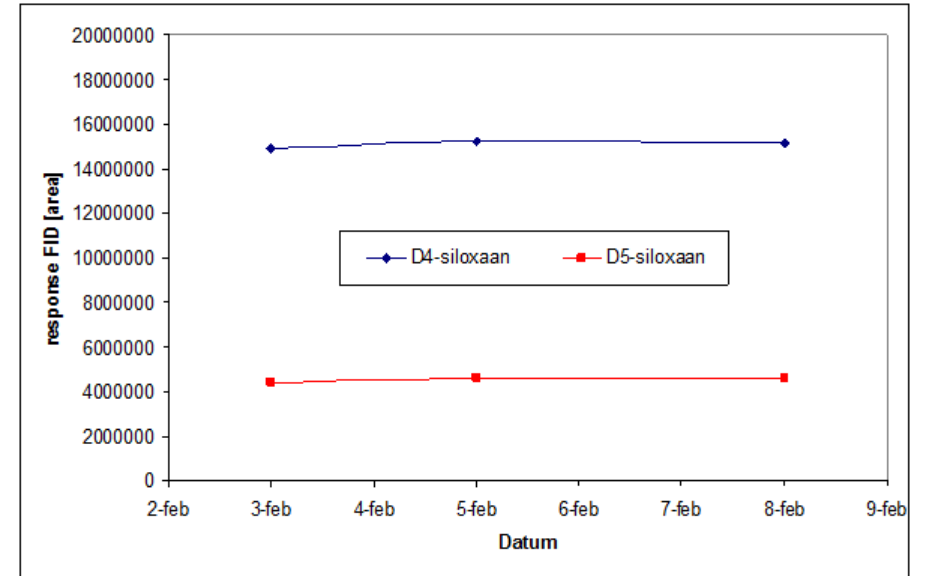
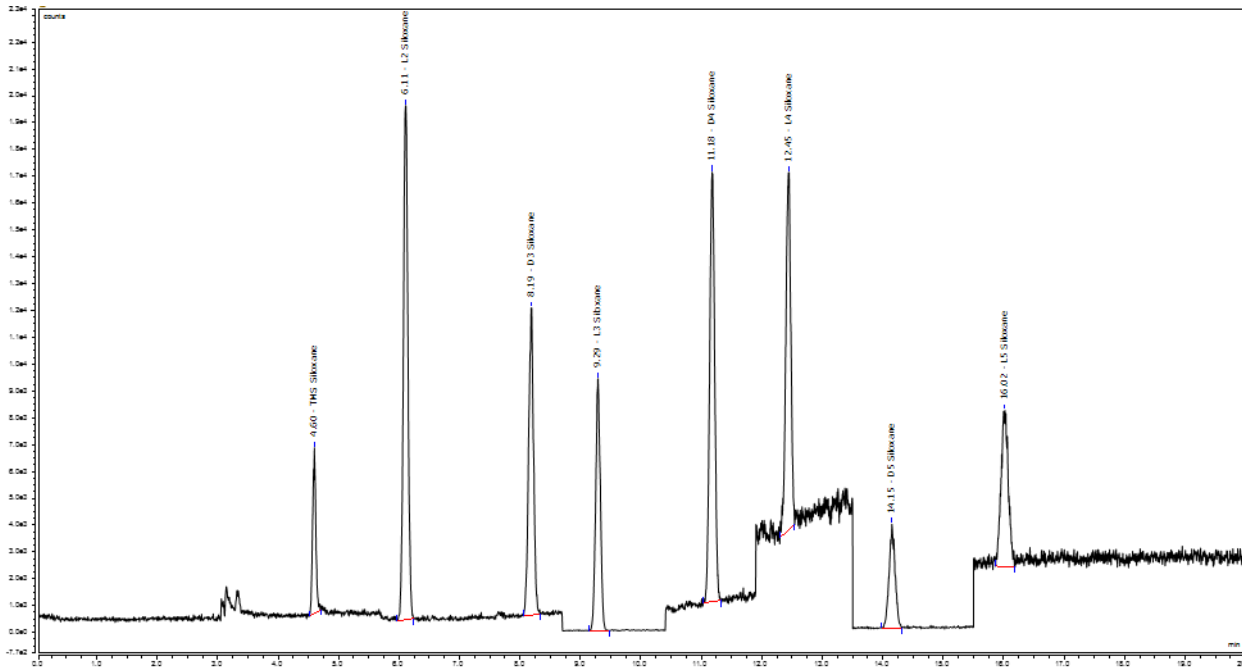
# Silicon's (1)

Siloxane	Abrivation	Formula	Boilingpoint	Mol mass	Vapor pressure (25 °C)	SIM Ion
			°C	g/mol	kPa	Amu
Trimethylsilanol	TMS	$C_3H_{10}SiO$	100	90.2	2.13	75
Hexamethyldisiloxane	L2	$C_6H_{18}Si_2O$	100	162.4	4.12	147
Octamethyltrisiloxane	L3	$C_8H_{24}Si_3O_2$	153	236.5	0.52	221
Decamethyltetrasiloxane	L4	$C_{10}H_{30}Si_4O_3$	194	310.7	0.05	207
Dodecamethylpentasiloxane	L5	$C_{12}H_{36}Si_5O_4$	230	384.8	0.009	281
Hexamethylcyclotrisiloxane	D3	$C_6H_{18}Si_3O_3$	134	222.5	1.14	207
Octamethylcyclotetrasiloxane	D4	$C_8H_{24}Si_4O_4$	175	296.6	0.12	281
Decamethylcyclopentasiloxane	D5	$C_{10}H_{30}Si_5O_5$	210	370.8	0.02	355
Dodecamethylcyclohexasiloxane	D6	$C_{12}H_{36}Si_6O_6$	245	445.0	0.003	-



# Silicon's (2)

Chromatogram of 20 ppb siloxane mixture SIM-mode  
Detection limit < 10 ppb, runtime 20 minutes



Stability of siloxanes in Tedlar sample bag

# Sulfur

Determination of sulfur components according to ISO 19739

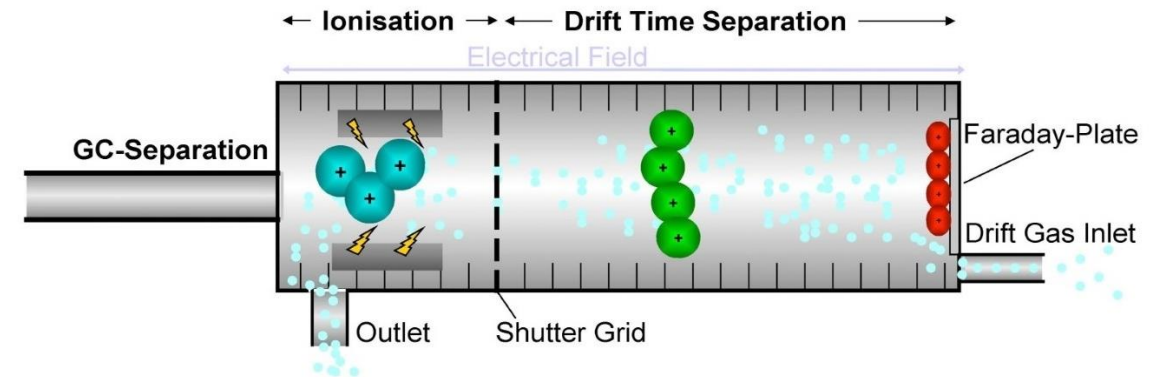
- Agilent 6890 with FPD
- Agilent 490 micro GC (TCD & DMD – Differential Mobility Detector)
- Interscience Compact GC with PFPD
- Interscience ISQ GC/MS in SIM mode



## New development: IMS - Ion Mobility Detector

Agilent 490 micro GC & GAS Dortmund IMS module

Detection limit approximately 10 ppb, runtime 60 seconds (H<sub>2</sub>S and COS)



# Odorant

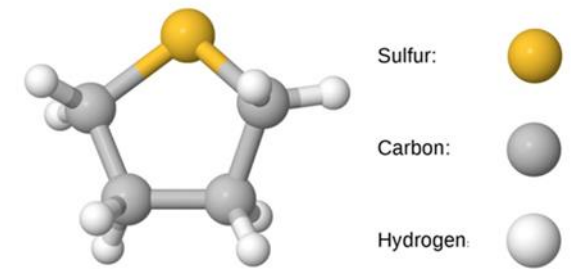


**CP-Sil 19 CB, length 6 meter**

**14% cyanopropyl-phenyl  
86% dimethylpolysiloxane**

**C<sub>4</sub>H<sub>8</sub>S**

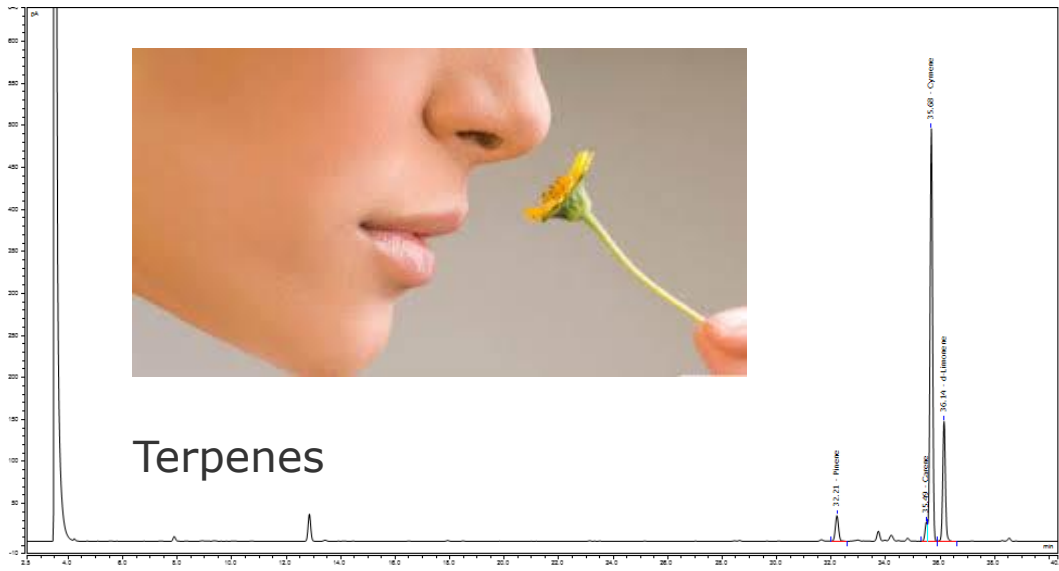
**Detection limit 4 – 5 mg/m<sup>3</sup>**



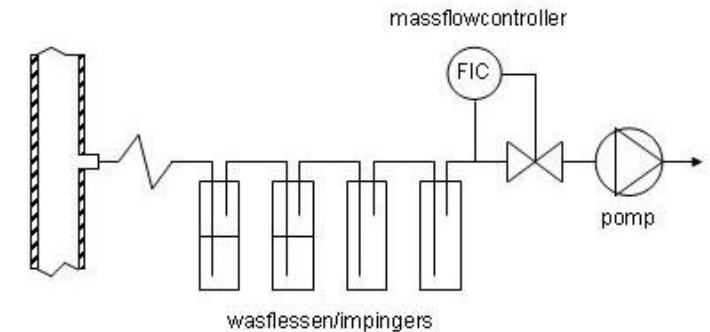
tetrahydrothiophene (THT)

# Other trace components

Biogas cannot contain components that will mask the smell of odorant after odourisation. However some trace components like ammonia, aldehydes, ketones and terpenes can influence the sense of odor (Rhinology).

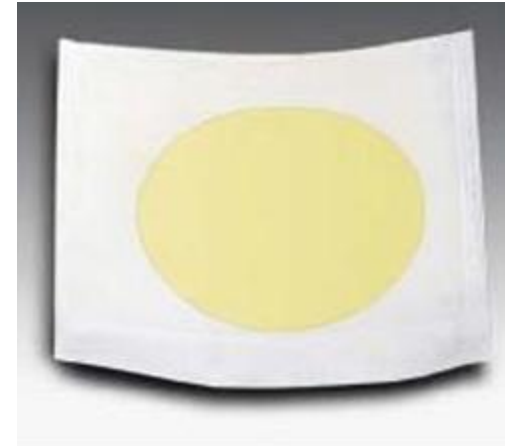
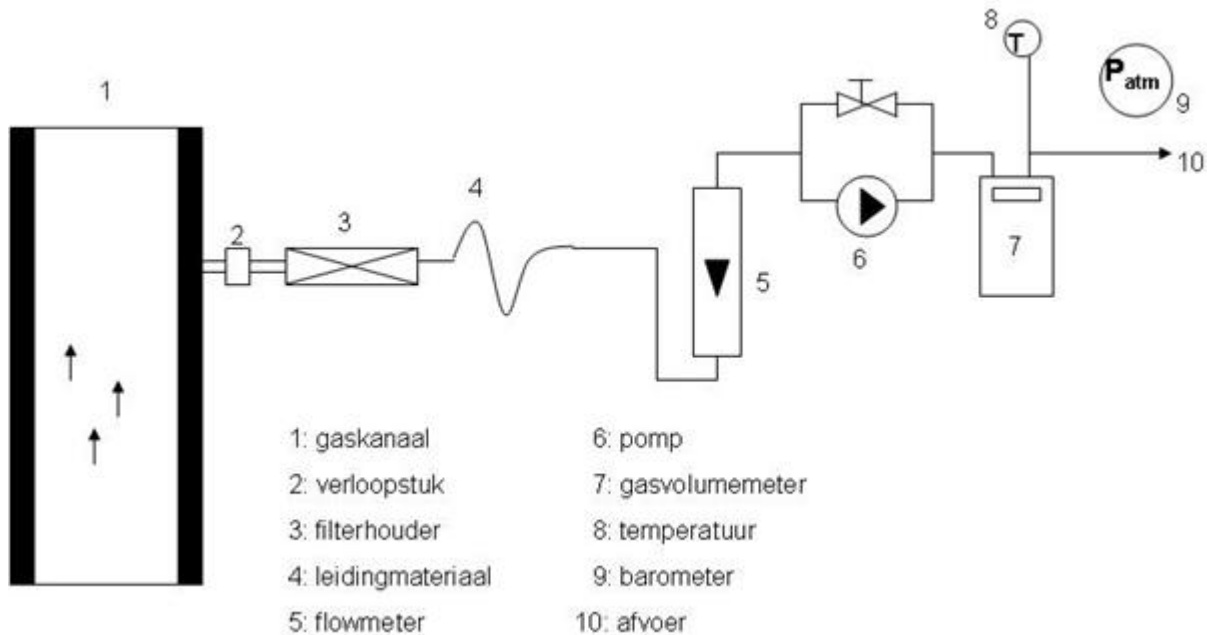


Periodic Table of the Elements. The table is color-coded by groups: Alkali Metal (red), Alkaline Earth (orange), Transition Metal (yellow), Main Group (green), Boron (light green), Halogen (blue), Noble Gas (purple), Lanthanide (pink), and Actinide (dark pink). The groups are labeled at the bottom: Alkali Metal, Alkaline Earth, Transition Metal, Main Group, Boron, Halogen, Noble Gas, Lanthanide, Actinide.



# Microbes and particulates

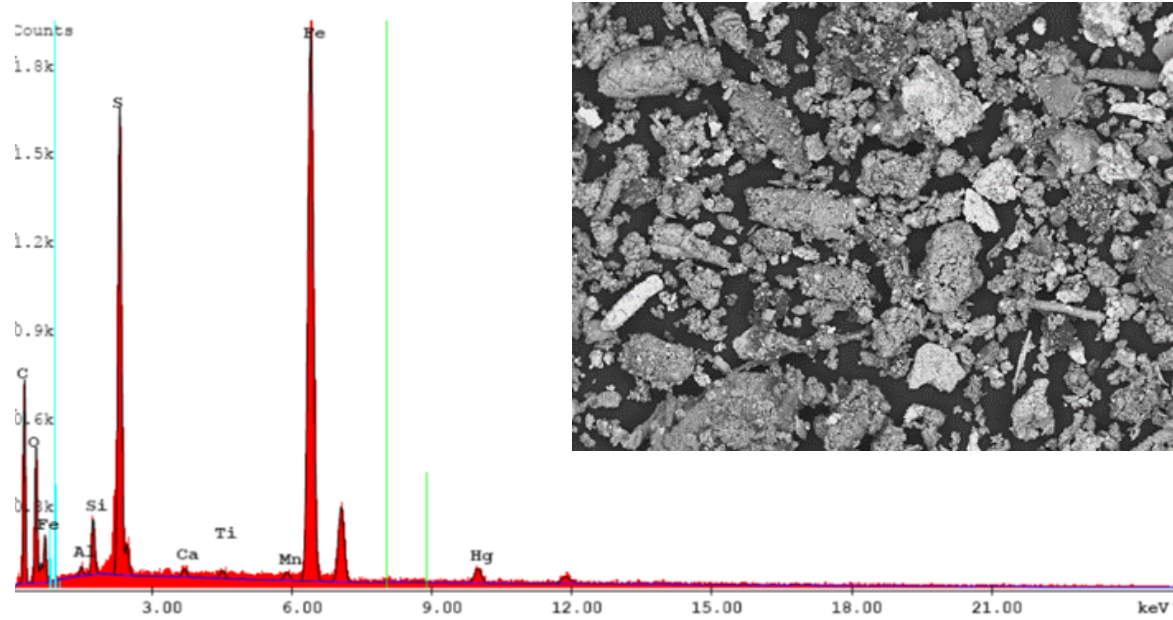
Gas sample volume 100 litres



Sampling with 0.2  $\mu\text{m}$  cellulose filter  $\varnothing$  47mm  
Analysis of bacteria and fungi based on RNA/DNA with Quantitative Polymerase chain reaction (Q PCR), outsourced to biolab

Particulate matter (PM) by amount (weight)

# Solids (black powder)



Element	Symbol	Weight %
Carbon	C	44.83
Oxygen	O	13.23
Aluminium	Al	0.17
Silicium	Si	1.34
Sulfur	S	8.09
Potassium	K	-
Calcium	Ca	0.31
Titanium	Ti	0.24
Manganese	Mn	0.43
Iron	Fe	25.64
Mercury	Hg	5.71

Scanning Electron Microscope (SEM)  
Energy-dispersive X-ray spectroscopy (EDS or EDX)  
CHNS-pyrolysis  
Particle size distribution



## Mobile facilities

Elster-Instromet Encal 3000  
Interscience Compact GC  
Agilent 490 PRO micro GC (2 & 4 channels)

Main components:  $H_2$ ,  $CH_4$ ,  $N_2$ ,  $O_2$ ,  $CO$ ,  $CO_2$   
Sulphur components: THT,  $H_2S$ , COS and mercaptans

Others: Terpenes and  $C_2 - C_{12}$  hydrocarbons

Water dew point (-100 - +20 °C) Michell, Easidew

Gas temperature and pressure

Data acquisition and remote access (4G network)





# Any questions?

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